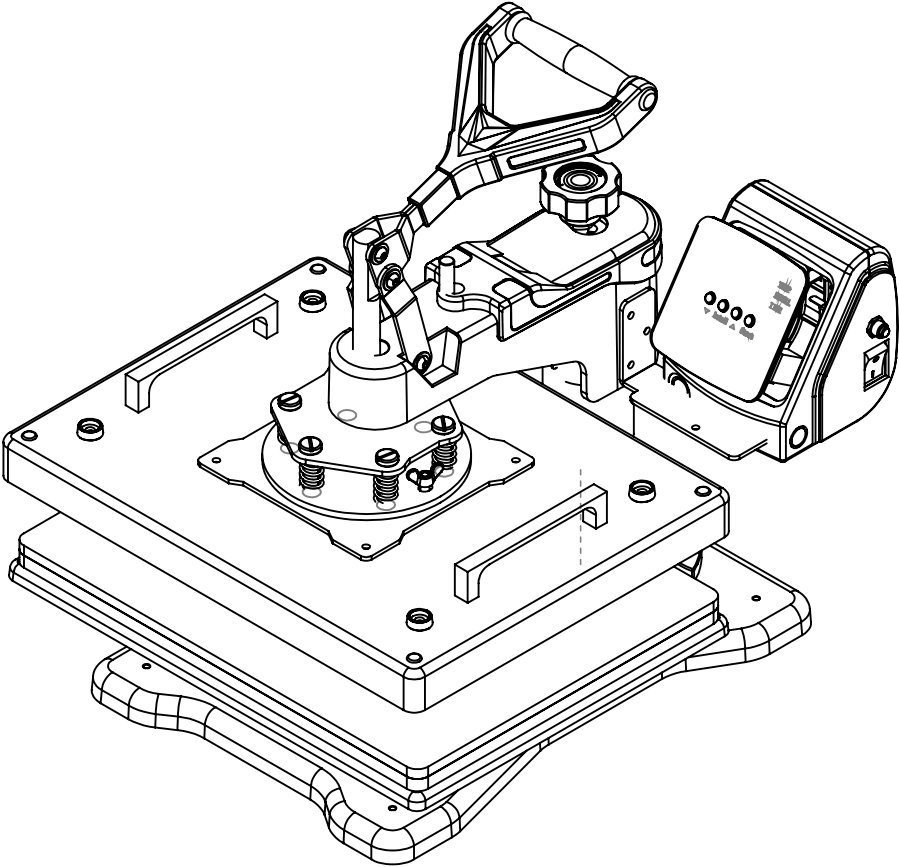
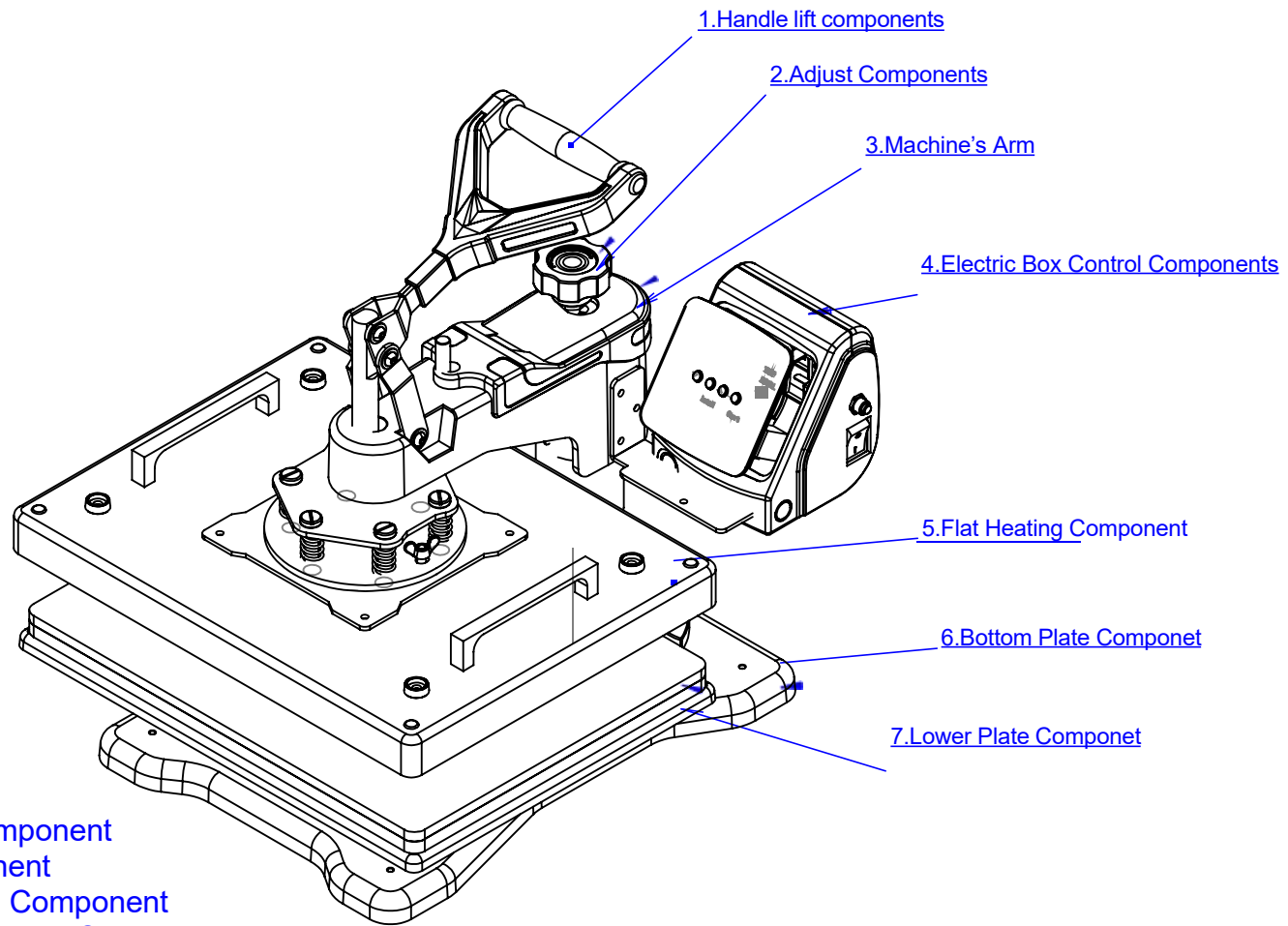


ACH-800 Multifunctional Machine (ACH-800)



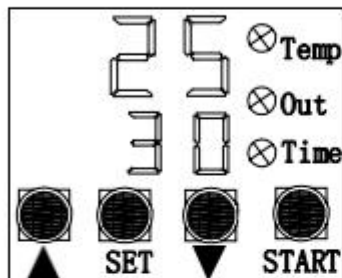
ACH-800 Multifunctional Machine



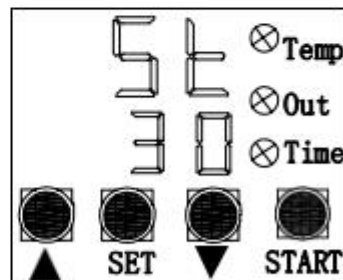
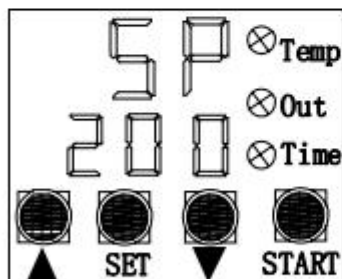
- 1.Handle Lift Component
- 2.Adjust Component
- 3.Machine's Arm Component
- 4.Electric Box Control Component
- 5.Flat Heating Component
- 6.Bottom Plate Component
- 7.Lower Plate Component

ACH (T04) Instructions for use and operation

1). When the power is turned on, the temperature control meter beeps for a long time, the upper row displays 888 in red, and the three red indicators on the right are on; then the lower row displays 888 in green; and finally enters the main interface, the upper row displays the current actual temperature, and the lower row displays the set time. When the temperature rises, the OUT light turns on.



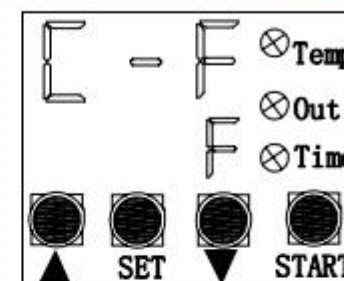
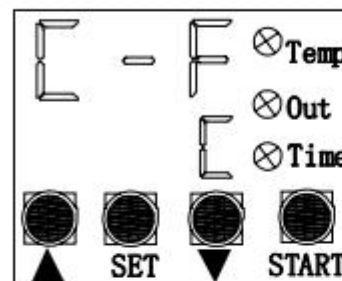
2). Click the SET button to set the transfer temperature. The upper row displays SP and the Temp indicator light is on. The lower row displays the current set temperature value, press ▲ ▼ to adjust (the maximum temperature setting can be 480 degrees Fahrenheit). Celsius can be set to 250), press the SET button again, the Time indicator light will light up, the upper row will display St and the lower row will display the currently set countdown time (the time can be adjusted from 1-999 seconds), press ▲ ▼ adjust, press the SET button again to save and exit. Enter the main interface. Start warming mode.



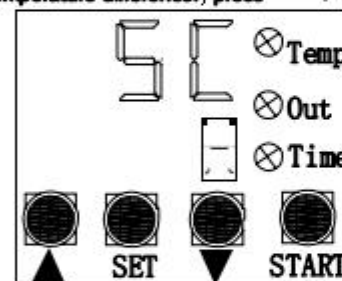
3). When the temperature of the heating plate reaches the set value, press the heating plate to transfer and click the Start button.

The buzzer sounds once, the Time indicator light flashes, the upper row displays the current temperature, and the lower row displays the countdown time. When it reaches 0 seconds, the buzzer sounds intermittently. Lift the heating plate and click once. Start key, when the countdown is over, the buzzer will stop sounding, and the sound will continue until you click the button.

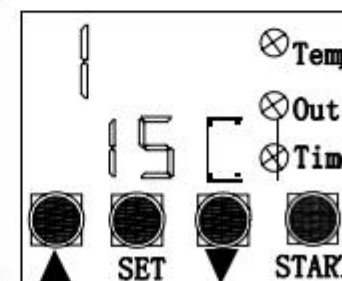
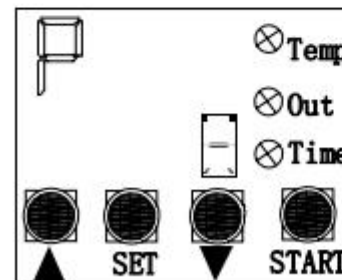
4). Press and hold the set button on the thermostat for 5 seconds. When the upper row displays C-F, it enters the engineering mode: The lower row displays F, and the unit is Fahrenheit. When C is displayed, the unit is Celsius. C; to set the temperature unit, press to adjust, press ▲ ▼ adjust;



Press the SET button again. When SC is displayed on the upper row, correct the temperature difference., press ▲ ▼ to adjust; Correction range -50 →+50.



Click the SET button in sequence, and the upper row displays P/I respectively to adjust the self-tuning parameters. :



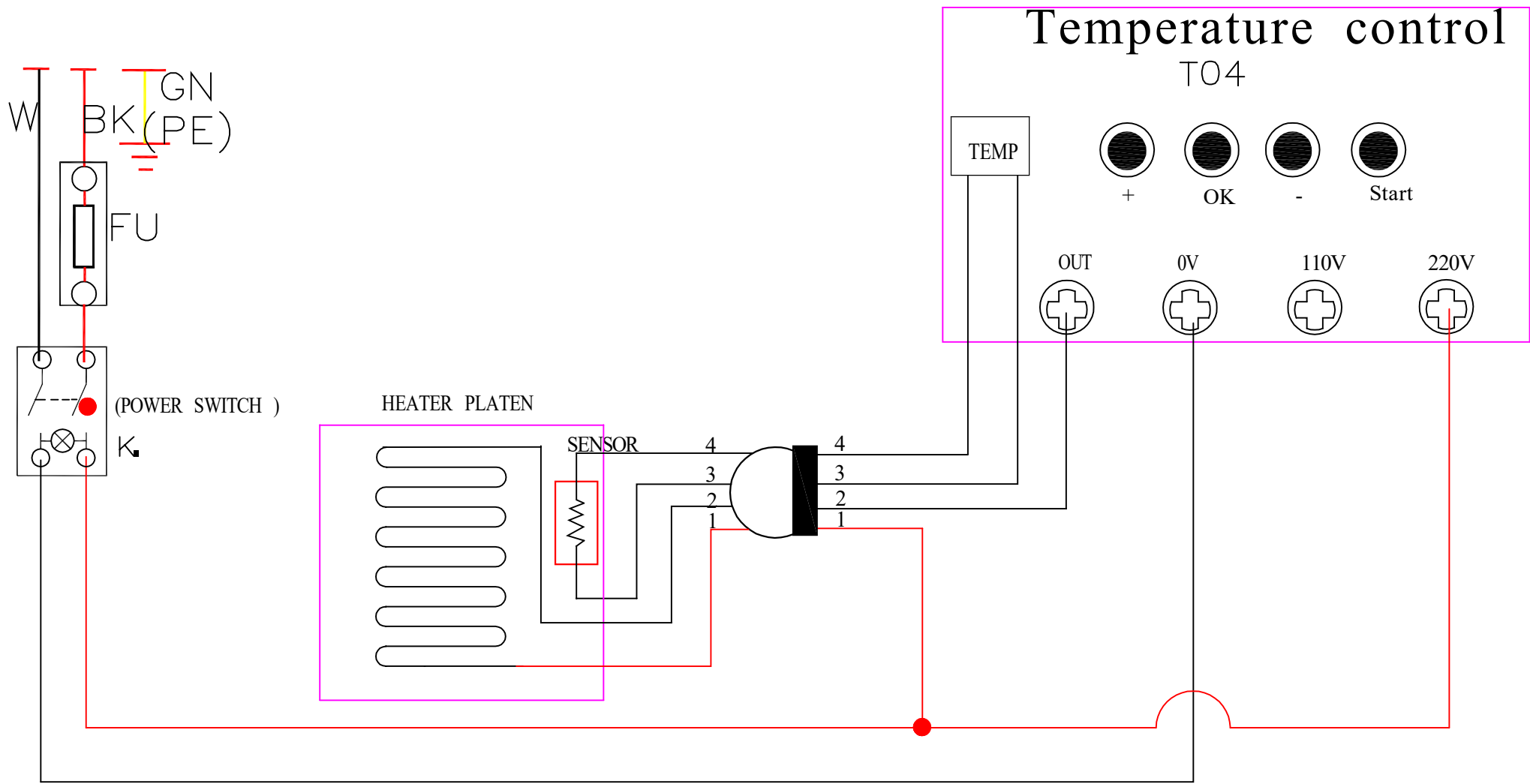
Press and hold the set button for 8-10 seconds or do not operate the button for 10 seconds to save and exit the engineering mode;

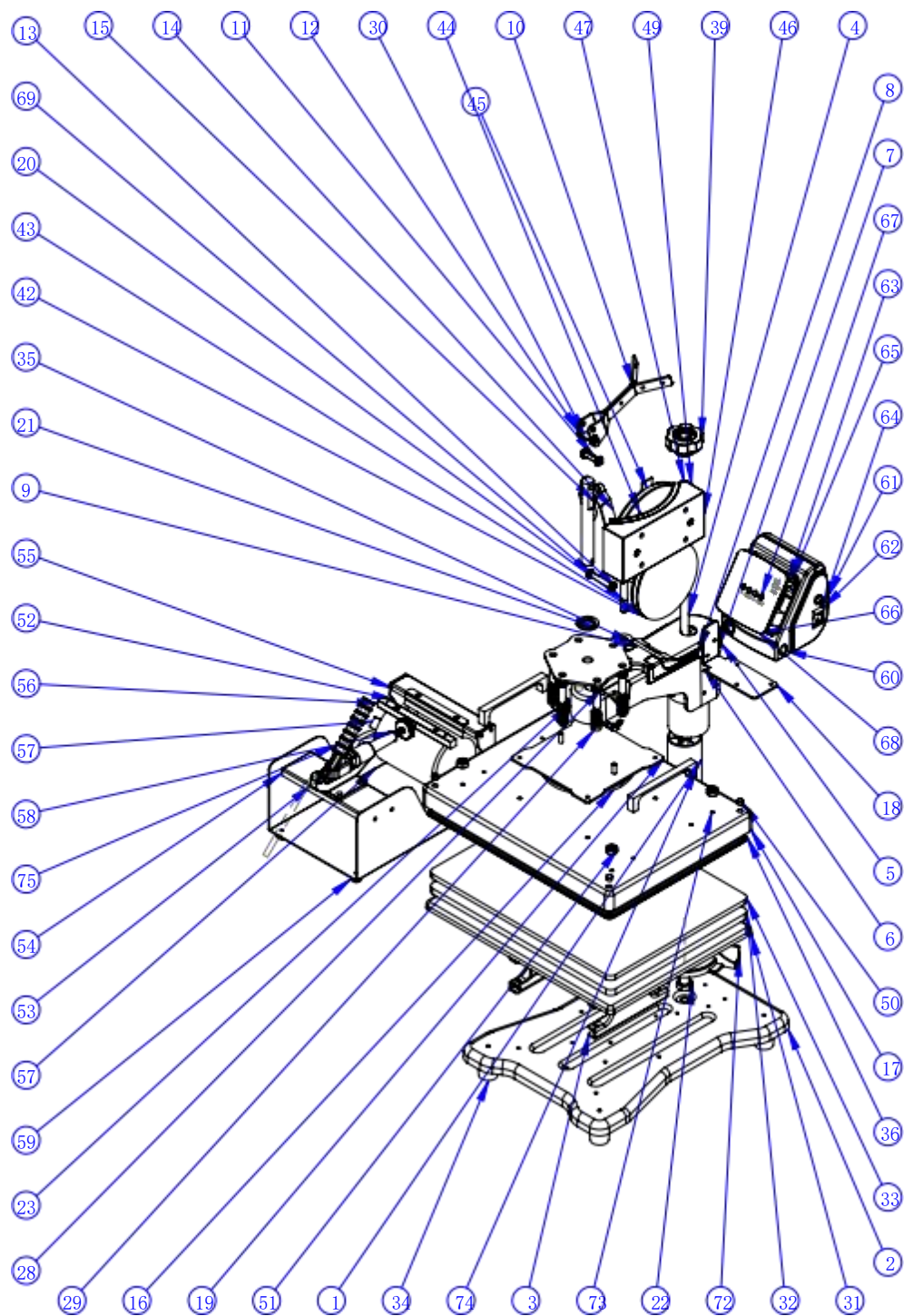
Repair And Maintenance

1. The movable shaft/sleeve/guide column part of the machine should be regularly filled with lubricating grease to ensure the machine's Normal use, and can extend the service life of the machine;
2. When replacing accessories, the main power supply should be turned off. After replacement, the temperature control table time and temperature should be reset to ensure accurate data;
3. Accessories should be properly kept after replacement, and damage to the heating plate should be avoided as much as possible, which will affect the transfer effect.

Common Troubleshooting.

1. The time/temperature setting is abnormal after the heating plate is replaced:
Solution: Reset the temperature/time according to the operating instructions;
2. The thermal transfer pattern is uniform but the color is endless and the pattern is bright: Disposal: a. Increase the transfer time. b. Increase the transfer temperature;
3. The thermal transfer pattern is brown or the transfer paper is scorched: Solution: lower the set temperature;
4. The partial effect of the transfer pattern is not good: appropriately adjust the pressure of the heating plate.





| Sr. | Part number | Material | Quantity | Sr. | Part | Material | Quantity |
|-----|-------------|-------------|----------|-----|--------------|--------------|----------|
| 1 | Aluminum | Aluminum | 1 | 38 | Insulating | A3 board | 4 |
| 2 | Base | A3 | 1 | 39 | Hand wheel | | 1 |
| 3 | Bottom | A3 | 2 | 40 | Heat cap | Aluminum | 1 |
| 4 | Screw | Screw | 1 | 41 | Heat cap | A3 | 1 |
| 5 | Machine's | A3 board | 1 | 42 | Small Heat | A3 | 1 |
| 6 | Injection | A3 board | 3 | 43 | Small plate | A3 board | 1 |
| 7 | DB-1 | | 1 | 44 | Large heat | A3 | 1 |
| 8 | DB-2 | A3 board | 1 | 45 | Large heat | A3 board | 1 |
| 9 | DB-2_2 | A3 board | 1 | 46 | Heat cap | Nylon | 1 |
| 10 | Quick clip | A3 | 2 | 47 | Heat hat | A3 board | 1 |
| 11 | Butt screw | | 1 | 48 | M12-N | | 1 |
| 12 | Butt screw | | 1 | 49 | M12-C | | 1 |
| 13 | M6 x 12 - | | 3 | 50 | Nylon plug | Nylon | 4 |
| 14 | Quickly | A3 | 2 | 51 | Insulating | | 4 |
| 15 | Quick | Round Steel | 1 | 52 | Mug | A3 | 1 |
| 16 | Adapter | A3 | 1 | 53 | Quick | | 1 |
| 17 | Heating | A3 | 1 | 54 | Quick | A3 | 1 |
| 18 | Electrical | A3 | 1 | 55 | Front fender | A3 | 1 |
| 19 | Cover | A3 | 1 | 56 | 12 | Aluminum | 1 |
| 20 | Guide Rod | Round Steel | 1 | 57 | Coasters | Silicone Pad | 2 |
| 21 | Racing | Plug Steel | 1 | 58 | Adjustment | Round Steel | 1 |
| 22 | Bolt | A3 board | 1 | 59 | Mug | | 4 |
| 23 | Wing nut | | 3 | 60 | C-press | ABS | 1 |
| 24 | Nut M5-C | | 4 | 61 | C-press | ABS | 1 |
| 25 | Flat head | | 4 | 62 | Boat | | 1 |
| 26 | Insulation | A3 board | 1 | 63 | Circuit | | 1 |
| 27 | Thermal | A3 board | 1 | 64 | Breaker | | 1 |
| 28 | M6X35 | A3 board | 6 | 65 | 3 Pin Plug | | 1 |
| 29 | Spring | A3 board | 6 | 66 | Injection | Nylon | 1 |
| 30 | Nylon sheet | Nylon | 5 | 67 | Glue button | A3 board | 1 |
| 31 | Bottom | A3 | 1 | 68 | Panel-3 | Nylon | 1 |
| 32 | Silicone | A3 board | 1 | 69 | Butt screw | | 1 |
| 33 | Sponge | A3 board | 1 | 70 | Packaging | Pearl cotton | 1 |
| 34 | Machine | A3 board | 4 | 71 | Packaging | Pearl cotton | 1 |
| 35 | Upper | A3 | 1 | 72 | Column | Plastic | 1 |
| 36 | Heat Plate | Aluminum | 1 | 73 | Injection | ABS | 1 |
| 37 | Heating | A3 board | 2 | 74 | Metal | Plastic | 2 |
| | | | | 75 | Cone | A3 | 1 |

